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## Technical Data Sheet Veneer Jointing Tape Poly 60

Veneer Jointing Tape Poly 60 is a heat-activatable adhesive tape which consists of a polyester carrier with one-side glue coating. The tearing-resistant tape is used to joint veneer stripes to veneer rolls in special veneer jointing machines.

### Polyester Carrier

The carrier consists of pure polyester which is providing a high tearing resistance.

### Glue Coating

The glue coating is applied from a water-based system. In combination with sufficient press temperature and pressure it provides a very heat- and water-resistant glue bond.

### Processing

The tape is processed in special veneer jointing machines without application of additional glue. Possible tolerances in veneer thickness can cause poor sticking at the thinner veneer parts. The following processing conditions base on our own experience. Please consider that all types of wood and machinery are different. Therefore it is absolutely necessary to carry out own tests.

pressing temperature 250°C  
pressing time 1.0 to 2.0 seconds  
moistening of tape with water is highly recommended

### Main Applications

'butt-jointing' of veneer rolls  
jointing of very thick veneers

### Product Properties

highest tearing resistance  
high heat resistance of glue bond

### Physical Properties

thickness before pressing approx. 180 µm (7.1 mil)  
tensile strength longitudinal 4.490 N/m  
tensile strength lateral 3.850 N/m  
tearing resistance lateral 9,4 N

### Storage

temperature cool storage, by short-term up to 50°C  
humidity dry storage, protect against water and humidity  
shelf life minimum 6 months

### Form of Delivery

packing in cardboard boxes on pallets  
roll length 300 l.m. (985')  
standard widths 42 mm (1.65") and 20 mm (0.78"); other widths on inquiry  
quantity per box 10 rolls in 42 mm width or 21 rolls in 20 mm width  
inside diameter 76 mm (3")

All information in the data sheet as well as our processing recommendations, irrespective whether given orally or in writing, are based on our own practical and scientific experience. These are given without obligation and therefore not a guarantee for any properties. Due to the multitude of materials and different processing conditions it is obligatory to clarify prior to the begin of the processing by examinations, suitable in extent and method, whether the product is suitable for the intended purpose. 08/2018