

Tel. +49 (0) 82 39 - 2 14 Fax +49 (0) 82 39 - 75 52 pwg@pwg-veneerbackings.de

www.pwg-veneerbackings.de

# Technical Data Sheet Veneer Jointing Tape 23ST/55K

Veneer Jointing Tape 23ST/55K is a heat-activatable adhesive tape which consists of a high-grade nonwoven with oneside glue coating. The tape is used to joint veneer stripes to veneer rolls in special veneer jointing machines.

### **Nonwoven Carrier**

The nonwoven carrier mainly consists of long-fibrous cellulose. Synthetic fibres as well as latex binder are admixed for increasing tearing resistance and flexibility.

# **Glue Coating**

The glue coating is applied from a water-based system. In combination with sufficient press temperature and pressure it provides a very heat- and water-resistant glue bond.

#### Processing

The tape is processed in special veneer jointing machines without application of additional glue. Possible tolerances in veneer thickness can cause poor sticking at the thinner veneer parts. The following processing conditions base on our own experience. Please consider that all types of wood and machinery are different. Therefore it is absolutely necessary to carry out own tests.

pressing temperature 250°C pressing time 1.0 to 2.0 seconds moistening of tape with water is highly recommended

# **Main Applications**

manufacture of veneer rolls for production of veneer edge banding and profile wrapping veneers lengthways jointing of veneers in parquet combination

# **Product Properties**

high heat resistance of glue bond minimum thickness after pressing tape can be sanded away easily in further processing good tearing resistance good bonding of nonwoven's back side to various kinds of glue different colors available

# **Physical Properties**

thickness before pressing	approx. 130 µm (5.1 mil)
tensile strength longitudinal	2.060 N/m
tensile strength lateral	1.410 N/m

#### Storage

temperaturecool storage, by short-term up to 50°Chumiditydry storage, protect against water and humidityshelf lifeminimum 6 months

### Form of Delivery

packing roll length standard widths quantity per box inside diameter in cardboard boxes on pallets 400 l.m. (1.310') 42 mm (1.65") and 20 mm (0.78"); other widths on inquiry 10 rolls in 42 mm width or 21 rolls in 20 mm width 76 mm (3")

All information in the data sheet as well as our processing recommendations, irrespective whether given orally or in writing, are based on our own practical and scientific experience. These are given without obligation and therefore not a guarantee for any properties. Due to the multitude of materials and different processing conditions it is obligatory to clarify prior to the begin of the processing by examinations, suitable in extent and method, whether the product is suitable for the intended purpose. 01/2023