

## Technical Data Sheet Veneer Jointing Tape 30ST/70G

Veneer Jointing Tape 30ST/70G is a heat-activatable adhesive tape which consists of a high-grade nonwoven with one-side glue coating. The tape is used to joint veneer stripes to veneer rolls in special veneer jointing machines.

### Nonwoven Carrier

The nonwoven carrier mainly consists of long-fibrous cellulose. Synthetic fibres as well as latex binder are admixed for increasing tearing resistance and flexibility.

### Glue Coating

The glue coating is applied from a water-based system. In combination with sufficient press temperature and pressure it provides a very heat- and water-resistant glue bond.

### Processing

The tape is processed in special veneer jointing machines without application of additional glue. Possible tolerances in veneer thickness can cause poor sticking at the thinner veneer parts. The following processing conditions base on our own experience. Please consider that all types of wood and machinery are different. Therefore it is absolutely necessary to carry out own tests.

pressing temperature 250°C  
pressing time 1.0 to 2.0 seconds  
moistening of tape with water is highly recommended

### Main Applications

manufacture of veneer rolls for production of veneer edge banding and profile wrapping veneers  
lengthways jointing of veneers in parquet combination

### Product Properties

high heat resistance of glue bond  
high tearing resistance  
better processing of poor cut veneers due to increased glue coating  
tape can be sanded away in further processing  
good bonding of nonwoven's back side to various kinds of glue

### Physical Properties

thickness before pressing approx. 160 µm (6.3 mil)  
tensile strength longitudinal 3.080 N/m  
tensile strength lateral 2.000 N/m

### Storage

temperature cool storage, by short-term up to 50°C  
humidity dry storage, protect against water and humidity  
shelf life minimum 6 months

### Form of Delivery

packing in cardboard boxes on pallets  
roll length 350 l.m. (1.150')  
standard widths 42 mm (1.65") and 20 mm (0.78"); other widths on inquiry  
quantity per box 10 rolls in 42 mm width or 21 rolls in 20 mm width  
inside diameter 76 mm (3")